# MEchanical Dlode Resonant Rectifying Actuator (MEDIRRA)

Presented by:

George A. Lesieutre

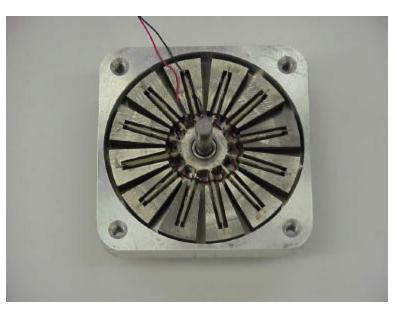
**Penn State University** 

DARPA CHAP Kickoff Baltimore, 28 June 00

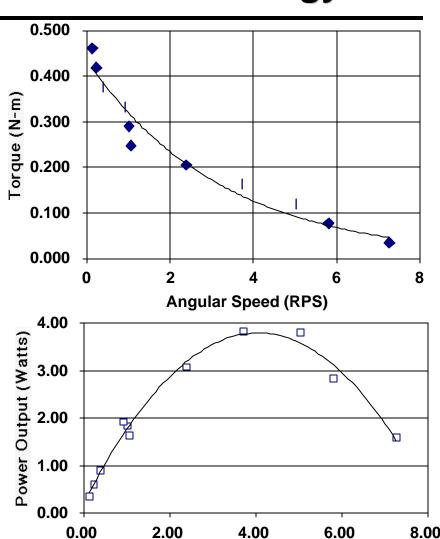
### **MEDIRRA Overview**

- Phase II Objective
  - Piezoelectric actuator with power density and efficiency that exceeds current EM technology
  - Enable agile high speed missile mission
- Phase I Scope
  - Actuator / Motor Requirements
    - Missile application, commercial manufacturing
  - High-Power Motor and Electronics
    - Concepts, modeling, mech. diodes (reverse, linear)
    - Regenerative power electronics
  - Motor Fabrication, Testing, Assessment

#### **Builds on DARPA SAMPSON Technology**





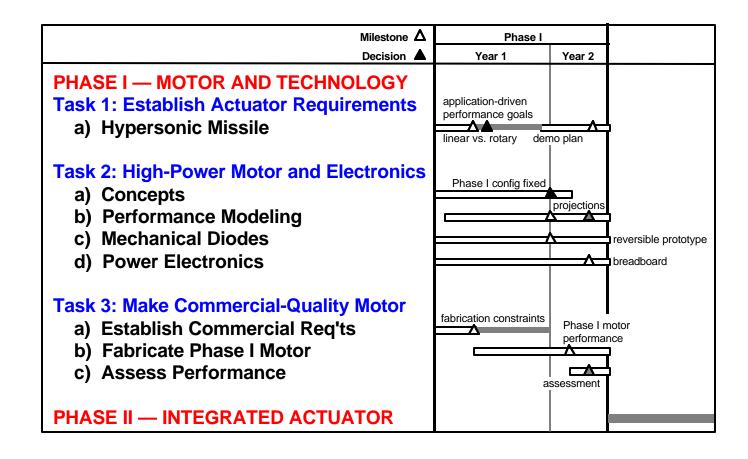


**Angular Velocity (RPS)** 

6.00

8.00

### **MEDIRRA Schedule**



#### **MEDIRRA Team**

- Penn State (Center for Acoustics and Vibration)
  - Piezoelectric motor technology, mechanical diodes
  - Gary Koopmann, Eric Mockensturm
- Virginia Tech (Center for Power Electronics Systems)
  - Efficient regenerative drive electronics
  - Doug Lindner
- Boeing Phantom Works (St. Louis)
  - Aerospace (missile) applications; (DARPA SAMPSON lead)
  - Ed White
- MPC Products Corp.
  - Aerospace actuator supplier; (AW&ST 1999 Tech. Innovation)
  - Darrin Kopala
- Torrington (mechanical diode technology)

# **Progress**

- Expect to be under contract 1 JUL 2000
  - Army Research Office
  - Technical Monitor: Dr. Gary Anderson

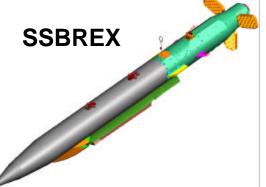
# **Technology Transition**

- MPC Products Corp.
  - Aerospace actuators
  - Many potential customers



- Boeing Phantom Works (St. Louis)
  - Aerospace applications
  - Transition integrated smart structures to Boeing products





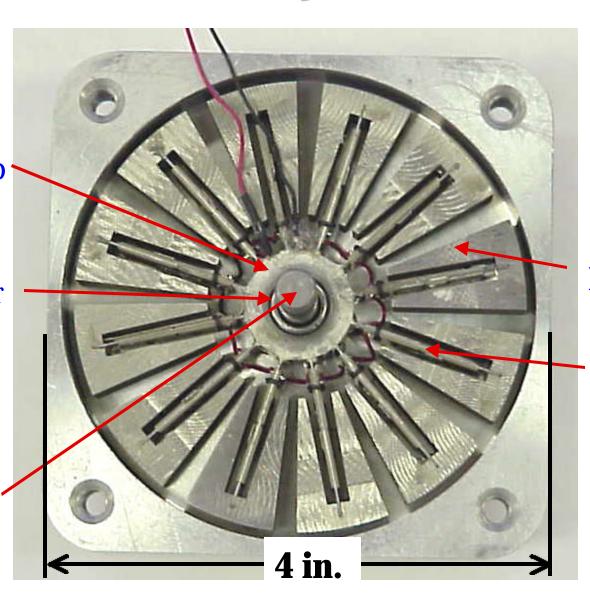


# **SAMPSON Rotary Motor**

Central hub

Rotary roller clutches

**Driven shaft** 

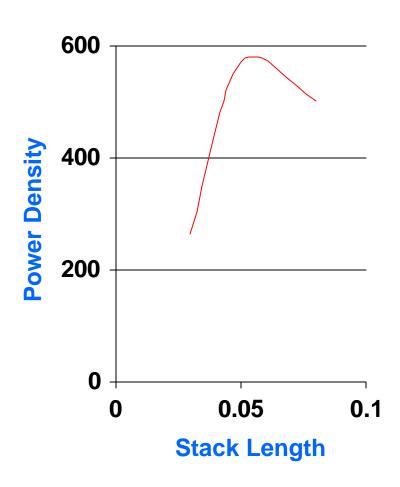


Mass

Bimorph beam

## **Scaling of Power Density**

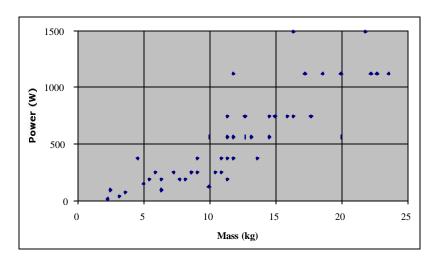
- Optimum length scale for high power density
  - If too long, too massive
  - If too short, backlash/friction limit holding capability, speed
  - As short as practical to run at high step rates
- Reducing backlash / losses essential
- Fixed frequency electronics
  - Compact



Multi-device coord for high power at load scale

# Performance Targets (pre-budget adjustment)

- ACTUATOR = package (motor, electronics, sensor, controller)
  - SOA ~ 100 W/kg
- MOTORS
  - Typical AC EM:
    - 80 W/kg (continuous)
    - 50-80% efficiencies
  - Best brushless DC:
    - 900 W/kg (continuous);
    - 2800 W/kg (intermittent)



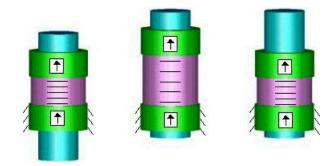
**Power And Mass For Some Commercial AC Motors** 

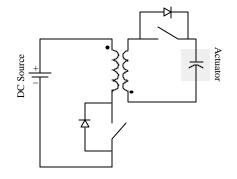
#### TARGETS

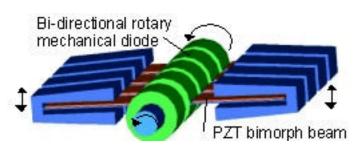
- F2 ACTUATOR: 1000 W/kg; F2 MOTOR: 2000 W/kg
- F1 MOTOR: 300 W/kg
- F2 EFFICIENCY: Drivers: 90%; Motors: 90%

## **Technical Features**

- Principle of operation
  - Rectification / accumulation of resonant oscillation
    - MECHANICAL DIODE
- High power density
  - High frequency operation (small)
  - Reversible diode: no transmission
  - Efficient power electronics
- Volumetric conformability
  - Unusual form factors
  - In-fin actuation



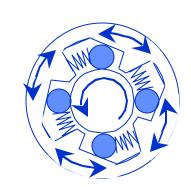




## **Technical Issues**

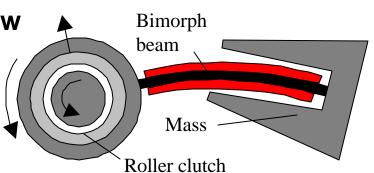
#### Mechanical Diodes

- Reversible
- Linear vs. rotary
- Minimizing backlash, losses
- Reliability

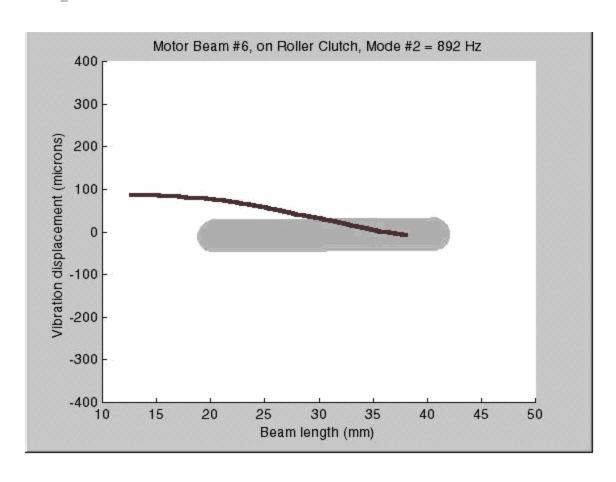


#### Power Electronics

- Mass, efficiency
- Power bus step-up, power flow
- High Frequency Oscillator
  - Stack vs. bimorph
  - Bimorph mass, mode shape
  - Sizing and coordination (specific power vs. application)



# **Bimorph Drive**



# **MEDIRRA Summary**

#### **MEchanical Dlode Resonant Rectifying Actuator**

- Builds on DARPA SAMPSON technology
  - High torque piezoelectric motor
- Experienced team
  - Penn State, Virginia Tech, Boeing, MPC
- Technology development
  - High specific power
    - Mechanical diode
    - Resonant drive
  - Efficient power electronics
- Technology transition
  - Aerospace actuators and applications